

AEROSPACE INDUSTRIES ASSOCIATION OF AMERICA, INC.  
1000 WILSON BLVD.  
ARLINGTON, VA 22209

THIS DRAWING SUPERSEDES ALL ANTECEDENT STANDARD DRAWINGS FOR THE SAME PRODUCT AND SHALL BECOME EFFECTIVE NO LATER THAN SIX MONTHS FROM THE LAST REVISION DATE.

REVISION DATE: MARCH 31, 2020  
ISSUE DATE: DECEMBER 2005

FED. SUPPLY CLASS  
5320

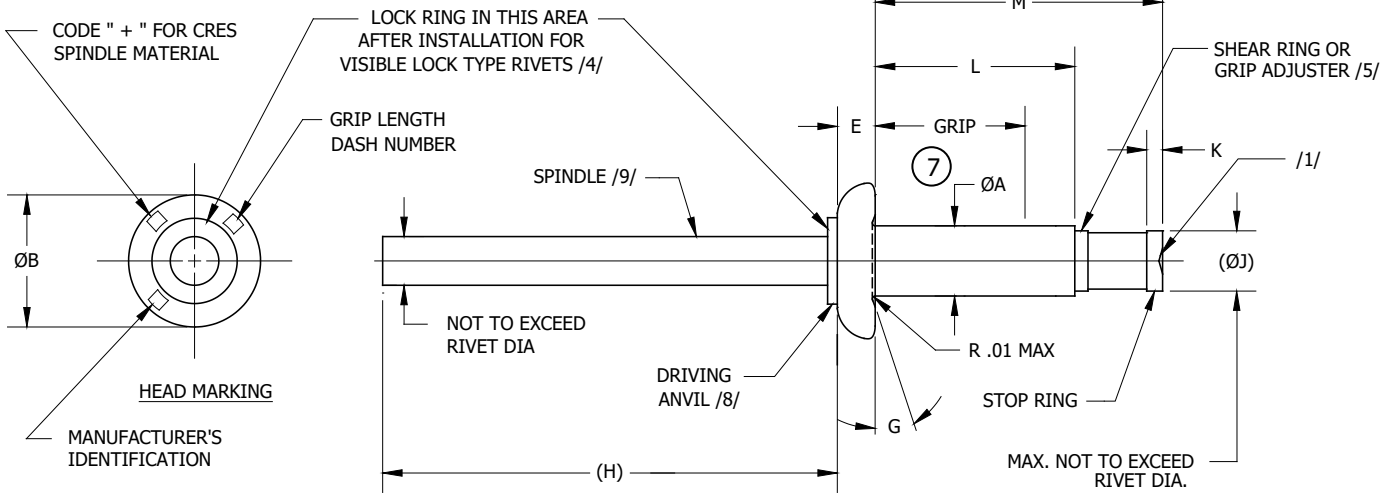


TABLE I – DIMENSIONS

DIAMETER DASH NUMBER	RIVET NOMINAL DIAMETER	ØA +.003 -.001	ØB	E +.010 -.000	G MAX	(H)	(ØJ)	K MIN	HOLE LIMITS	
									MAX	MIN
4	.125	.126	.250 ± .012	.054	12°	.87	.100	.010	.132	.129
5	.156	.157	.312 ± .016	.067	10°	.94	.125	.015	.164	.160
6	.190	.189	.375 ± .019	.080	8°	.94	.155	.015	.196	.192

**MATERIAL:**

SEE TABLE II.

**FINISH:**

SEE TABLE II.

**CODE:**

⑦

**NAS9301 B NS - 4 - 01**

GRIP DASH NUMBER PER TABLE III

DIAMETER DASH NUMBER PER TABLE I

NS = NO PREFERENCE TO LOCK TYPE  
H = INTERNAL LOCK TYPE  
" " = VISIBLE LOCK TYPE

B = 5056 ALUMINUM ALLOY SLEEVE AND 8740 ALLOY STEEL SPINDEL  
E = 5056 ALUMINUM ALLOY SLEEVE AND PH15-7 Mo CRES OR A286 CRES SPINDEL

BASIC PART NUMBER

THIRD ANGLE PROJECTION

CUSTODIAN  
NATIONAL AEROSPACE STANDARDS COMMITTEE

REVISION  
**7**

PROCUREMENT SPECIFICATION

NAS1686

TITLE  
**RIVET, BLIND, PROTRUDING HEAD,  
MECHANICALLY LOCKED SPINDEL,  
BULBED STYLE A, CLASS 1, CODE B AND E**

CLASSIFICATION  
PART STANDARD

**NAS9301**  
SHEET 1 OF 3