

Ring Gauge for Whitworth Thread (Go End Limit for Fine,
Medium and Coarse Fits)

單位 公 釐 (mm)

標稱直徑 (吋)	外 徑		節 徑		內 徑		
	最 小	最 小 (新)	最 大 (新)	最 大 (用舊)	最 小 (新)	最 大 (新)	最 大 (用舊)
1/4	6.350	5.532	5.542	5.557	4.716	4.732	4.744
5/16	938	7.029	7.039	7.054	6.123	6.139	6.151
3/8	9.525	8.504	8.514	8.529	7.484	7.500	7.512
7/16	11.115	9.945	9.956	9.971	8.781	8.797	8.809
1/2	12.700	11.340	11.350	11.365	9.982	9.998	10.010
3/8	15.876	14.392	14.402	14.417	12.910	12.926	12.938
3/4	19.051	17.419	17.429	17.444	15.790	15.806	15.818
7/8	22.226	20.414	20.424	20.439	18.603	18.619	18.631
1	25.401	23.363	23.373	23.388	21.327	21.343	21.355
1 1/8	28.576	26.248	26.258	26.273	23.921	23.937	23.949
1 1/4	31.751	29.423	29.433	29.448	27.096	27.112	27.124
1 3/8	34.926	32.210	32.220	32.235	29.497	29.513	29.525
1 1/2	38.101	35.386	35.395	35.411	32.672	32.688	32.700
1 5/8	41.277	38.018	38.030	38.048	34.762	34.780	34.795
1 3/4	44.452	41.193	41.205	41.223	37.937	37.955	37.970
1 7/8	47.627	44.006	44.013	44.036	40.389	40.407	40.422
2	50.802	47.181	47.193	47.211	43.564	43.582	43.597
2 1/4	57.152	53.080	53.092	53.110	49.011	49.029	49.044
2 1/2	63.502	59.430	59.442	59.460	55.361	55.379	55.394
2 3/4	69.853	65.198	65.212	65.233	60.547	60.569	60.586
3	76.203	71.549	71.563	71.584	66.898	66.920	66.937
3 1/4	82.553	77.541	77.555	77.57	72.533	72.555	72.572
3 1/2	88.903	83.892	83.906	83.927	78.883	78.805	78.922
3 3/4	95.254	89.825	89.839	89.860	84.333	84.421	84.438
4	101.604	96.175	96.189	96.210	90.749	90.771	90.788
4 1/4	107.954	102.289	102.305	102.329	96.627	96.651	96.671
4 1/2	114.304	108.639	108.655	108.679	102.978	103.002	103.022
4 3/4	120.655	114.732	114.748	114.772	108.813	108.837	108.857
5	127.005	121.082	121.098	121.122	115.164	115.188	115.208
5 1/4	133.355	127.151	127.167	127.191	120.951	120.975	120.995
5 1/2	139.705	133.501	133.517	133.541	127.301	127.325	127.345
5 3/4	146.055	139.540	139.559	139.585	133.029	133.057	133.079
6	162.406	145.891	145.909	145.936	139.380	139.408	139.430

- 註：1. 內徑不論新製或用舊，可由量柱及損磨量柱檢驗之。
2. 節徑，螺距及半夾角可用檢驗量柱或損磨量柱檢驗之。
3. 外徑可不檢驗，但其製成尺寸應等於或大於表列尺寸。