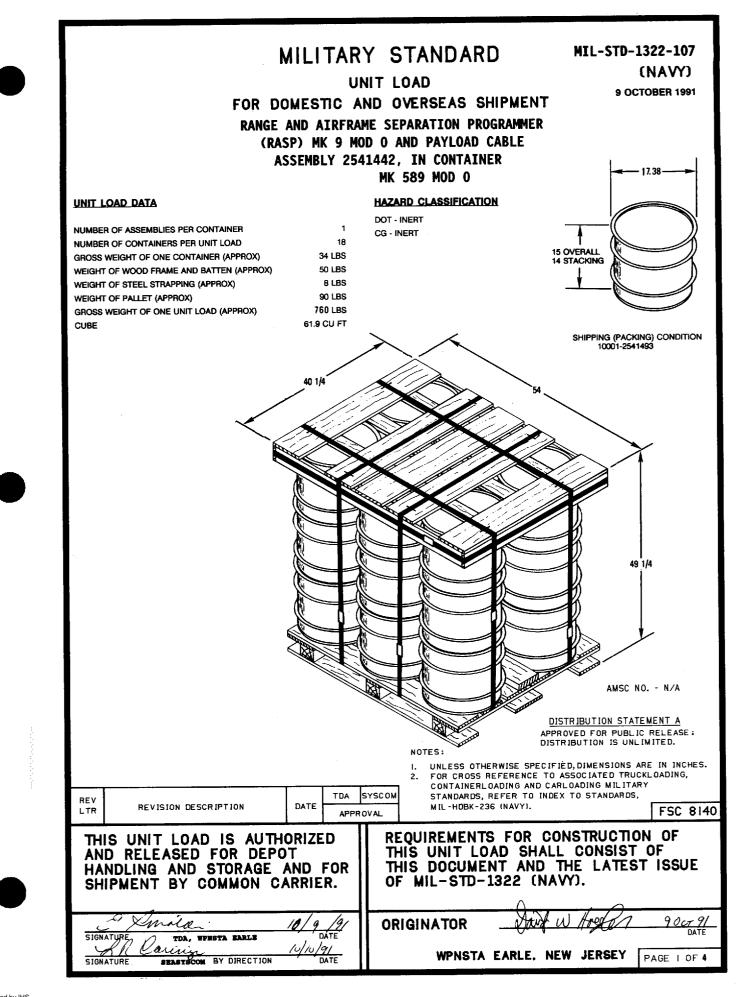
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MIL-STD-1322-107 (NAVY)

PALLETIZING PROCEDURE:

- 1. NAIL SPACER, ITEM 3, ON THE CENTER OF THE PALLET DECK, ITEM 1, AS SHOWN IN DETAIL A.
- 2. PREPOSITION STRAPPING, ITEMS 2 AND 7, UNDER PALLET AS SHOWN IN DETAIL A.
- 3. POSITION THE CONTAINERS, STACKED 3 HIGH, ON THE PALLET DECK (6 STACKS TOTAL).
- 4. POSITION GIRTHWISE STRAPPING, ITEM 4, AROUND THE PREFABRICATED TOP ASSEMBLY (SEE DETAIL D). TENSION AND DOUBLE NOTCH THE SEALS.
- 5. PLACE THE TOP FRAME ASSEMBLY OVER THE CONTAINERS AS SHOWN IN DETAIL C.
- POSITION STRAPPING, ITEMS 2 AND 7, AROUND THE UNIT LOAD, TENSION AND SEAL AS SHOWN IN DETAIL C.
- 7. SECURE STRAPPING WITH STAPLES, ITEM 6, AS SHOWN IN DETAIL C.

DEPALLETIZING PROCEDURE:

- 1. REMOVE STAPLES.
- 2. CUT AND REMOVE STRAPPING.
- 3. REMOVE TOP FRAME.
- 4. REMOVE CONTAINERS.
- 5. REMOVE BATTEN FROM PALLET DECK.

NOTES:

- UNLESS OTHERWISE SPECIFIED, ALL MATERIALS SHALL BE IN ACCORDANCE WITH THE BASIC DOCUMENT, MIL-STD-1322 (NAVY).
- 2. DO NOT USE TYPE I STRAPPING WITH POWER MACHINES.

LIST OF MATERIALS				
REQ.	ITEM	DESCRIPTION	MATL/DWG	DIMENSIONS
1	1	PALLET	MIL-P-15011	40 X 48 X 5 1/2
2	2	STRAPPING, LONGITUDINAL	STEEL	3/4 X .O35 X 18 FT
1	3	SPACER	WOOD	2 X 6 X 48
2	4	STRAPPING, GIRTHWISE	STEEL	3/4 X .035 X 17 FT
5	5	STRAP SEAL	STEEL	3/4" SIZE
	6	STAPLES	STEEL	3/4" SIZE
2	7	STRAPPING, LATERAL	STEEL	3/4 X .035 X 16 FT
2	8	END BATTEN	WOOD	1 X 4 X 40 1/4
2	9	SIDE BATTEN	WOOD	1 X 4 X 52 1/2
5	10	TOP BATTEN	WOOD	1 X 8 X 40 1/4
6	11	SPACER CLEAT	WOOD	1 X 4 X 14 1/2
1	12	CENTER SPACER	WOOD	1 X 4 X 52 1/2

Not for Resale

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